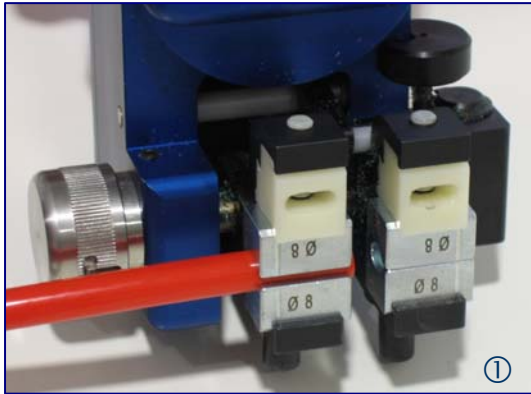
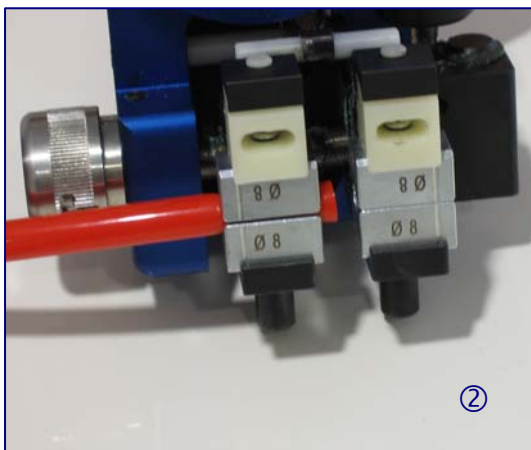


Instruction manual

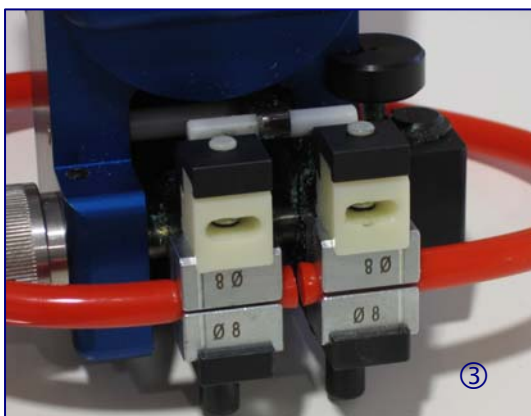
JEWEL Friction Welder RS02 with small size PU 75A red material



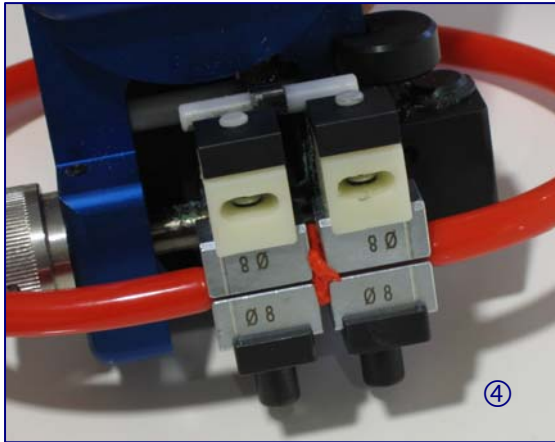
Put the profile PU 75 A red in the clamping jaws. Note that the profile only overlaps the clamping jaws few millimetres.



Fasten the clamping jaws with the Allen key. The material is swelling into the middle of the clamping jaws.



Now there is only a small gap of approx. 2-3 mm between the belt ends.



Switch the machine on and press the release button key while the welding process is running.

Switch off as soon as the profile is swelling. The swelling process with the soft PU 75A material takes usually longer than with other materials.



Keep the spliced profile about 2-3min fixed on the machine than you can take the profile out.



Remove the welding bead with the edge cutter SE02.
The spliced belt is now ready for use.